

# Valorització i aprofitament de subproductes del sector agroalimentari

## CAP A L'ECONOMIA CIRCULAR EUROPEA

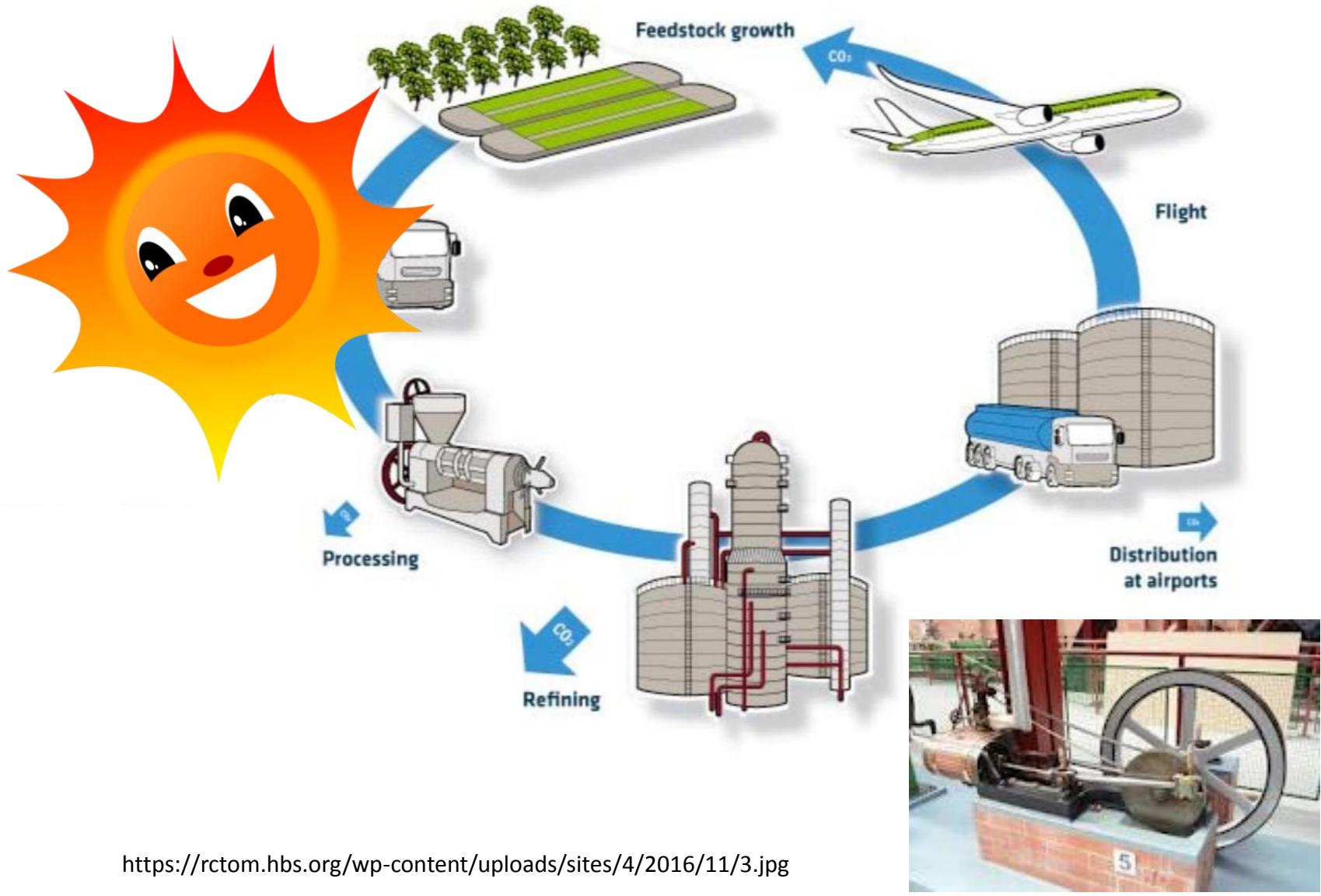
Lleida, 3 de març de 2017  
Auditori Joan Oró, Parc Científic de Lleida  
**Ramon Canela i Garayoa**

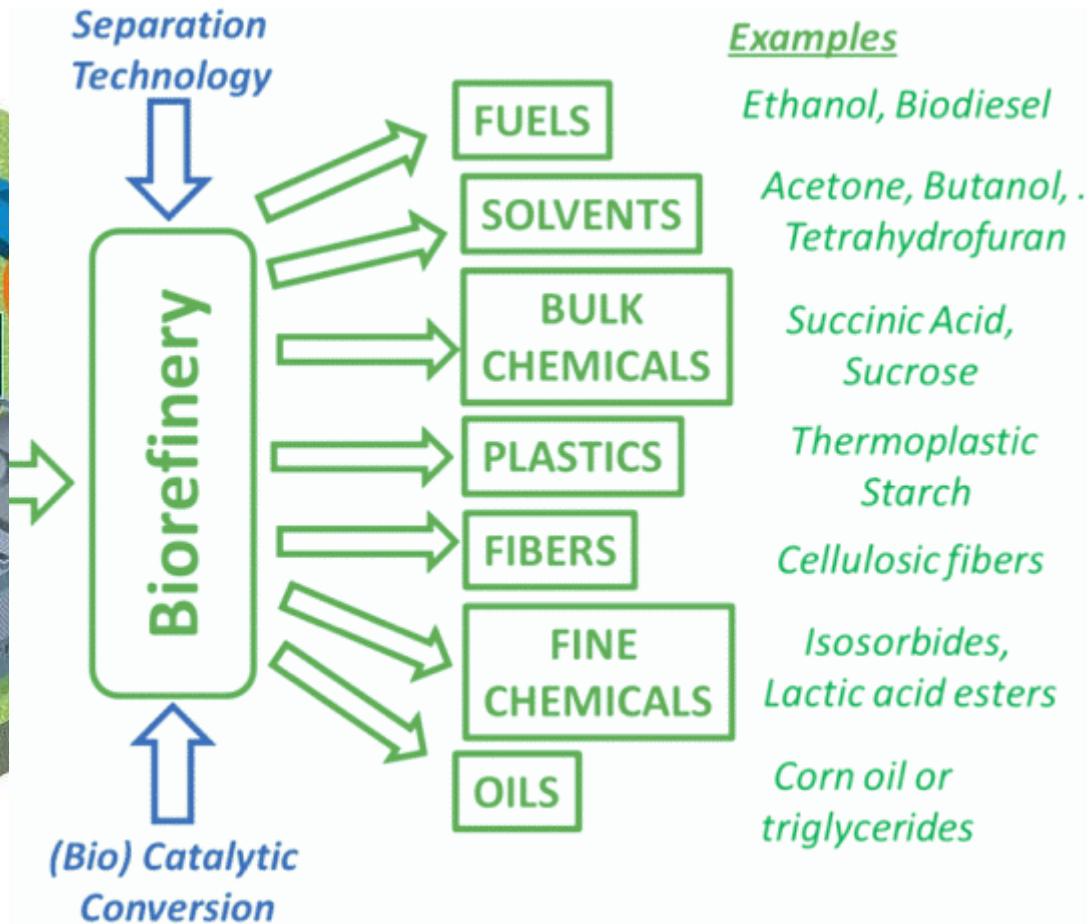
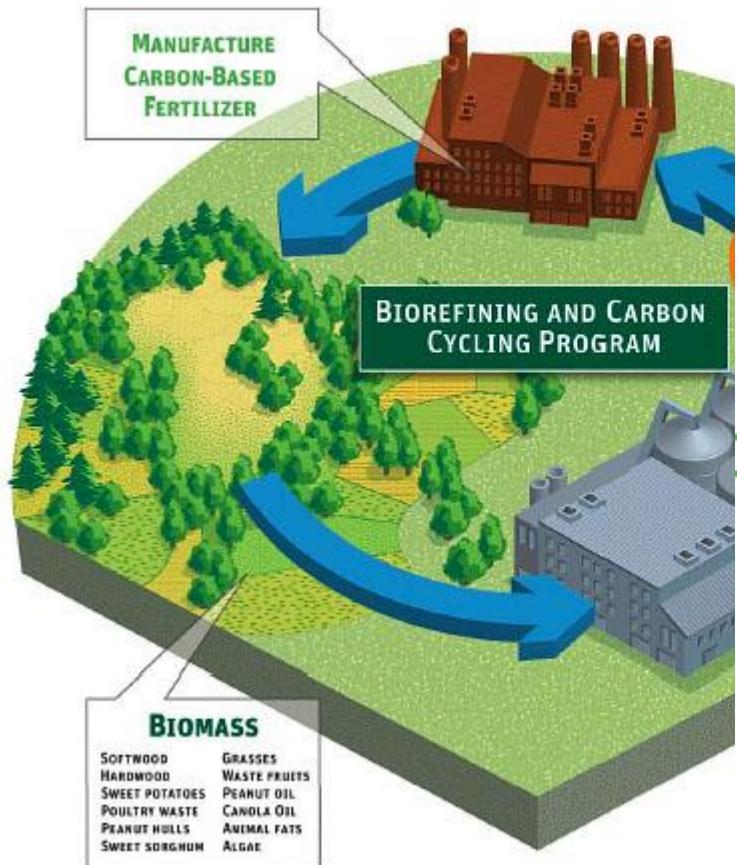


# Índex

- a) La idea**
- b) La justificació**
- c) On som actualment?**
- d) Conclusió**

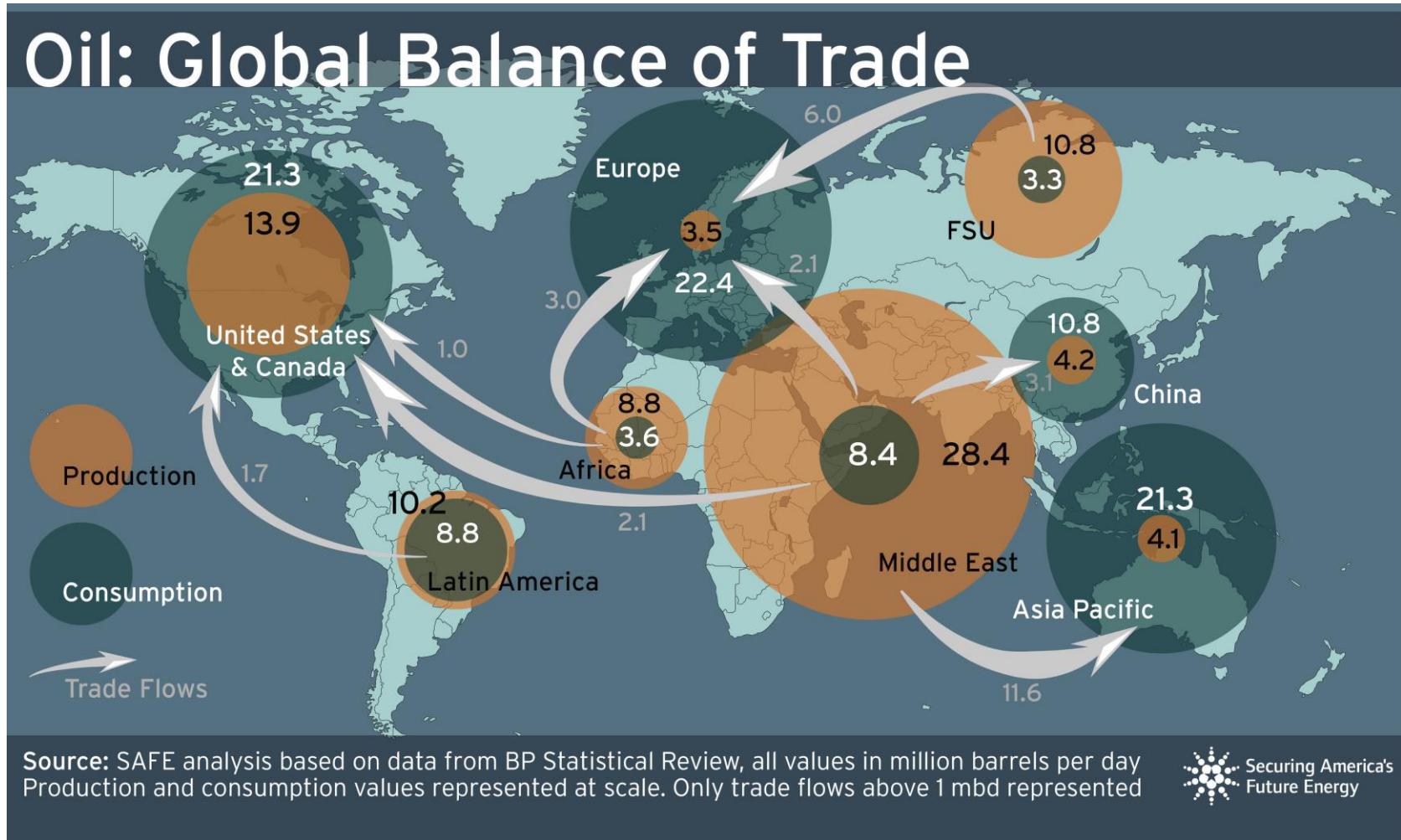






<http://www.biorefinery.uga.edu/images/illo1.jpg>

<http://labiotech.eu/wp-content/uploads/2016/11/biorefinery-diagram-concept-biomass-biobased-e1477984326367.gif>



<http://energyfuse.org/wp-content/uploads/2015/04/crude-oil-balance-of-trade.jpg>



1979

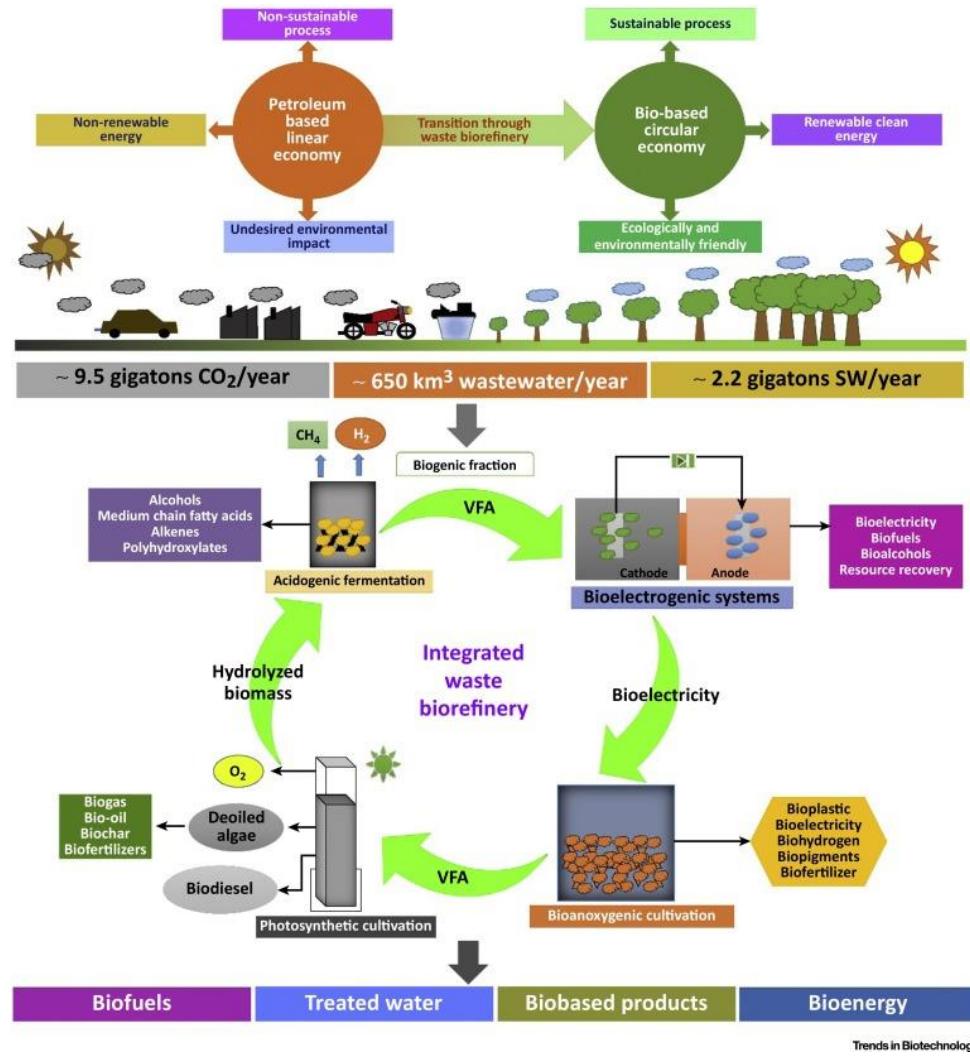


2007

<http://www.goworldclass.com/images/ccarcticseaice.jpg>

Arctic sea ice reaches its annual minimum in September. The satellite images above show September Arctic sea ice in 1979, the first year these data were available, and 2007.

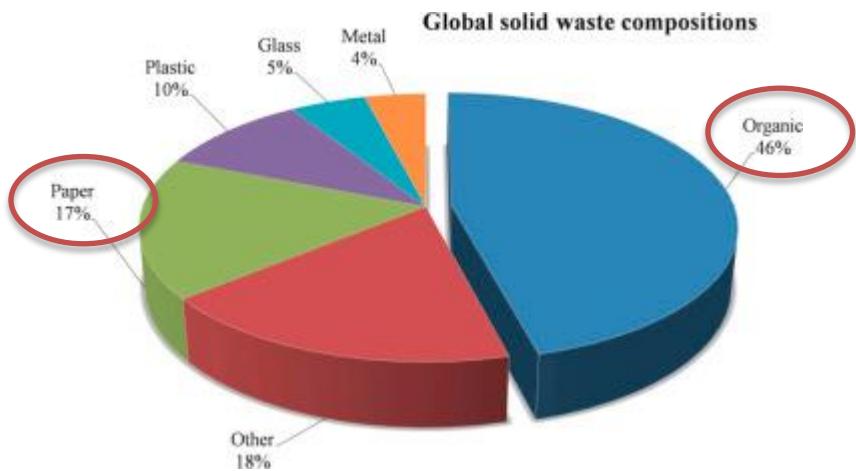




*Trends in Biotechnology* 2016 34, 852-855 DOI: (10.1016/j.tibtech.2016.06.006)

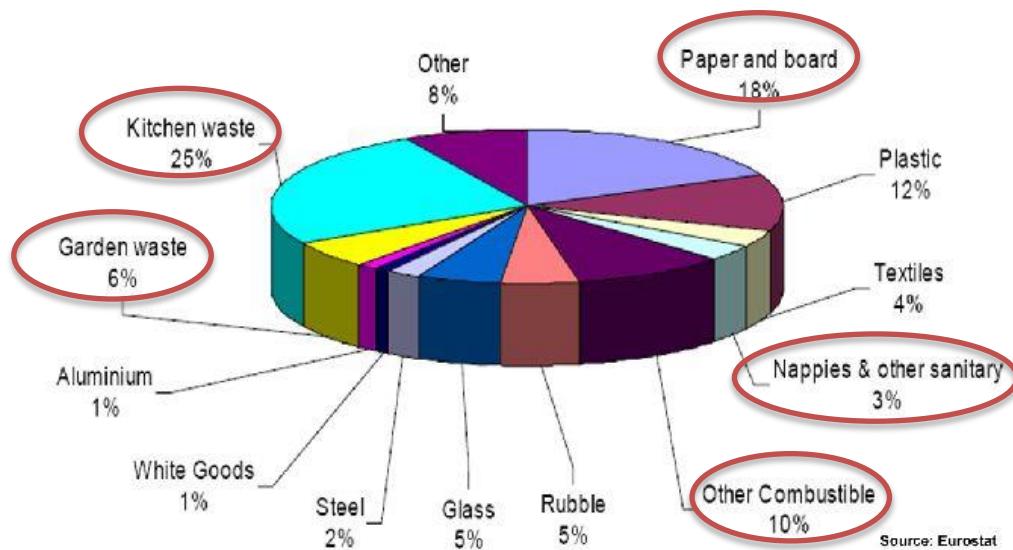
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<http://ars.els-cdn.com/content/image/1-s2.0-S1364032115003846-gr1.jpg>

**Municipal Solid Waste composition EU 27**



<http://www.zerowasteeurope.eu/wp-content/uploads/2012/05/Waste-composition-EU-2007-eurostat.jpg>



|                | Municipal waste generated, | Total municipal waste treated, | Municipal waste treated, % |            |             | Residual waste per person |
|----------------|----------------------------|--------------------------------|----------------------------|------------|-------------|---------------------------|
|                | kg per person              | kg per person                  | Recycled & composted       | Landfilled | Incinerated | kg per person             |
| EU28           | 492                        | 480                            | 42                         | 34         | 24          | 285,36                    |
| Belgium        | 456                        | 458                            | 57                         | 1          | 42          | 196,08                    |
| Bulgaria       | 460                        | 433                            | 27                         | 73         | 0           | 335,8                     |
| Czech Republic | 308                        | 308                            | 24                         | 57         | 20          | 234,08                    |
| Denmark        | 668                        | 668                            | 45                         | 3          | 52          | 367,4                     |
| Germany        | 611                        | 610                            | 65                         | 0          | 35          | 213,85                    |
| Estonia        | 279                        | 220                            | 40                         | 44         | 16          | 167,4                     |
| Ireland        | 570                        | 570                            | 45                         | 39         | 16          | 313,5                     |
| Greece         | 503                        | 493                            | 18                         | 82         | 0           | 412,46                    |
| Spain          | 464                        | 464                            | 27                         | 63         | 10          | 338,72                    |
| France         | 534                        | 534                            | 39                         | 28         | 33          | 325,74                    |
| Croatia        | 391                        | 381                            | 16                         | 85         | 0           | 328,44                    |
| Italy          | 529                        | 523                            | 38                         | 41         | 20          | 327,98                    |
| Cyprus         | 663                        | 663                            | 21                         | 79         | 0           | 523,77                    |
| Latvia         | 301                        | 301                            | 16                         | 84         | 0           | 252,84                    |
| Lithuania      | 469                        | 458                            | 21                         | 79         | 1           | 370,51                    |
| Luxembourg     | 662                        | 662                            | 47                         | 18         | 36          | 350,86                    |
| Hungary        | 402                        | 402                            | 26                         | 65         | 9           | 297,48                    |
| Malta          | 589                        | 559                            | 13                         | 87         | 0           | 512,43                    |
| Netherlands    | 551                        | 551                            | 50                         | 2          | 49          | 275,5                     |
| Austria        | 552                        | 528                            | 62                         | 3          | 35          | 209,76                    |
| Poland         | 314                        | 249                            | 25                         | 75         | 1           | 235,5                     |
| Portugal       | 453                        | 453                            | 27                         | 54         | 20          | 330,69                    |
| Romania        | 389                        | 313                            | 1                          | 99         | 0           | 385,11                    |
| Slovenia       | 362                        | 301                            | 47                         | 51         | 2           | 191,86                    |
| Slovakia       | 324                        | 313                            | 13                         | 77         | 10          | 281,88                    |
| Finland        | 506                        | 506                            | 34                         | 33         | 34          | 333,96                    |
| Sweden         | 462                        | 462                            | 47                         | 1          | 52          | 244,86                    |
| United Kingdom | 472                        | 465                            | 46                         | 37         | 17          | 254,88                    |

Source: Eurostat 2012

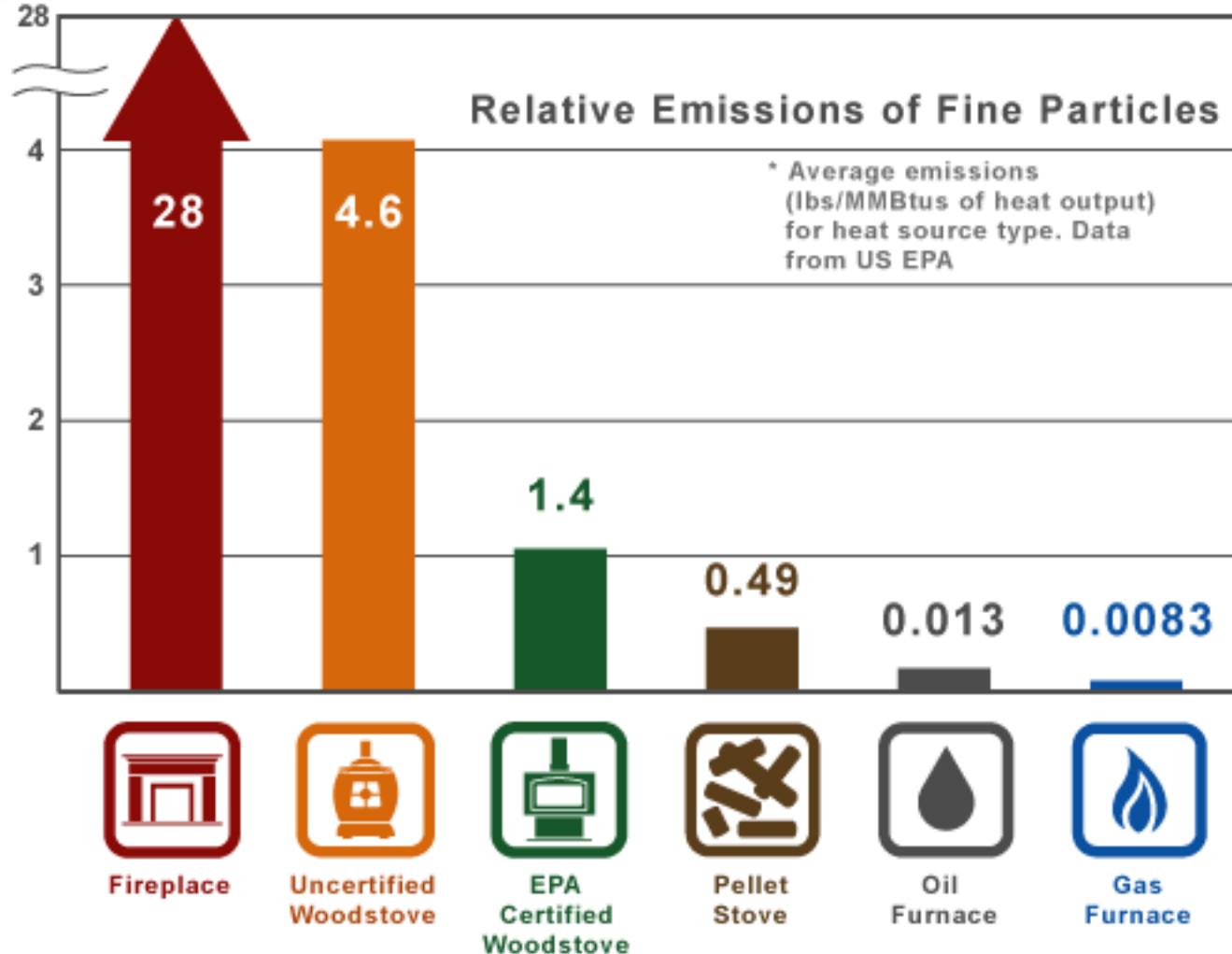
<http://www.zerowasteeurope.eu/wp-content/uploads/2014/04/Eurostat-2012+-residual-waste.jpg>



- Energia
- Fibres i plàstics
- Productes químics “base”
- Activitat econòmica a Europa

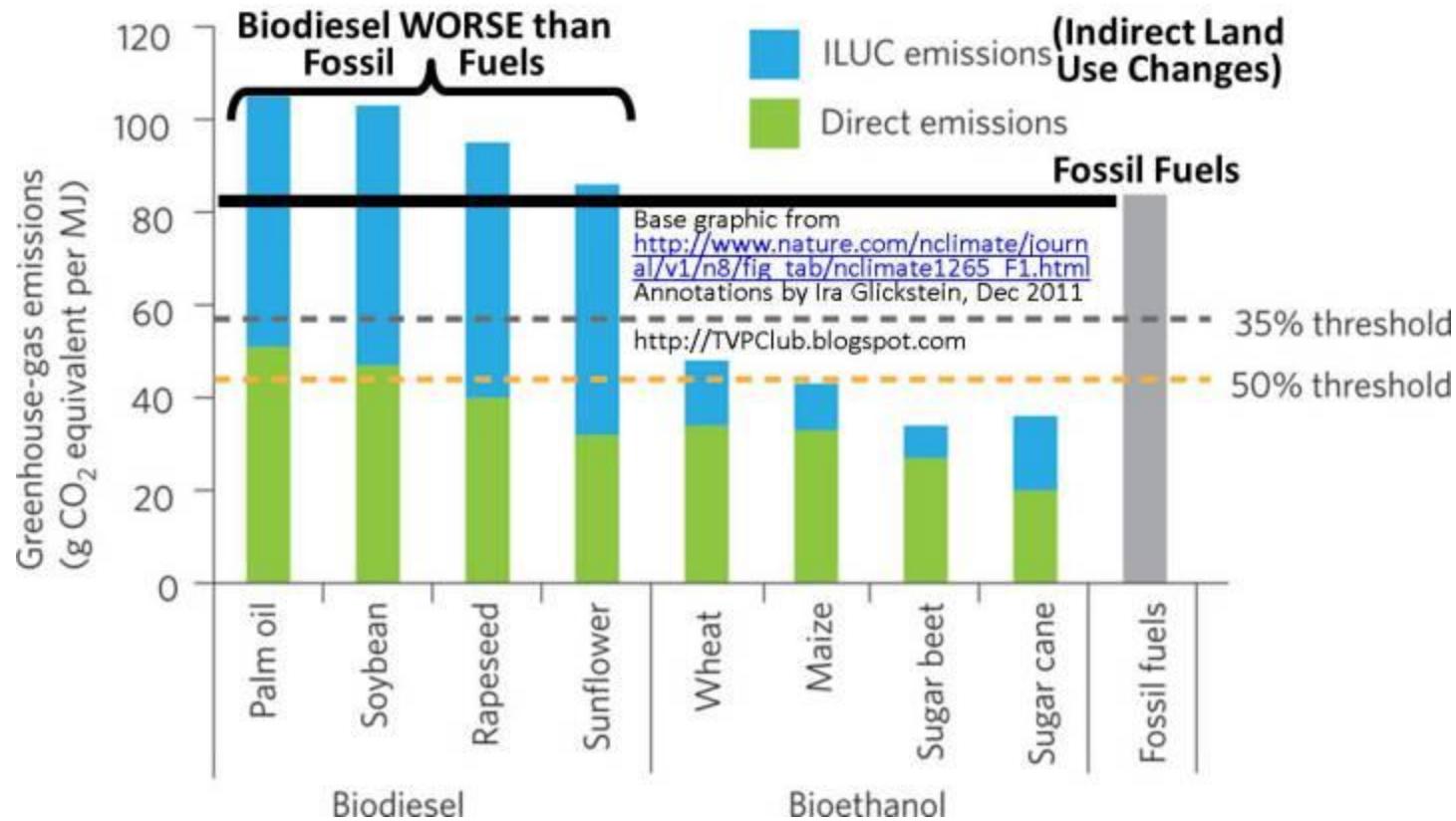






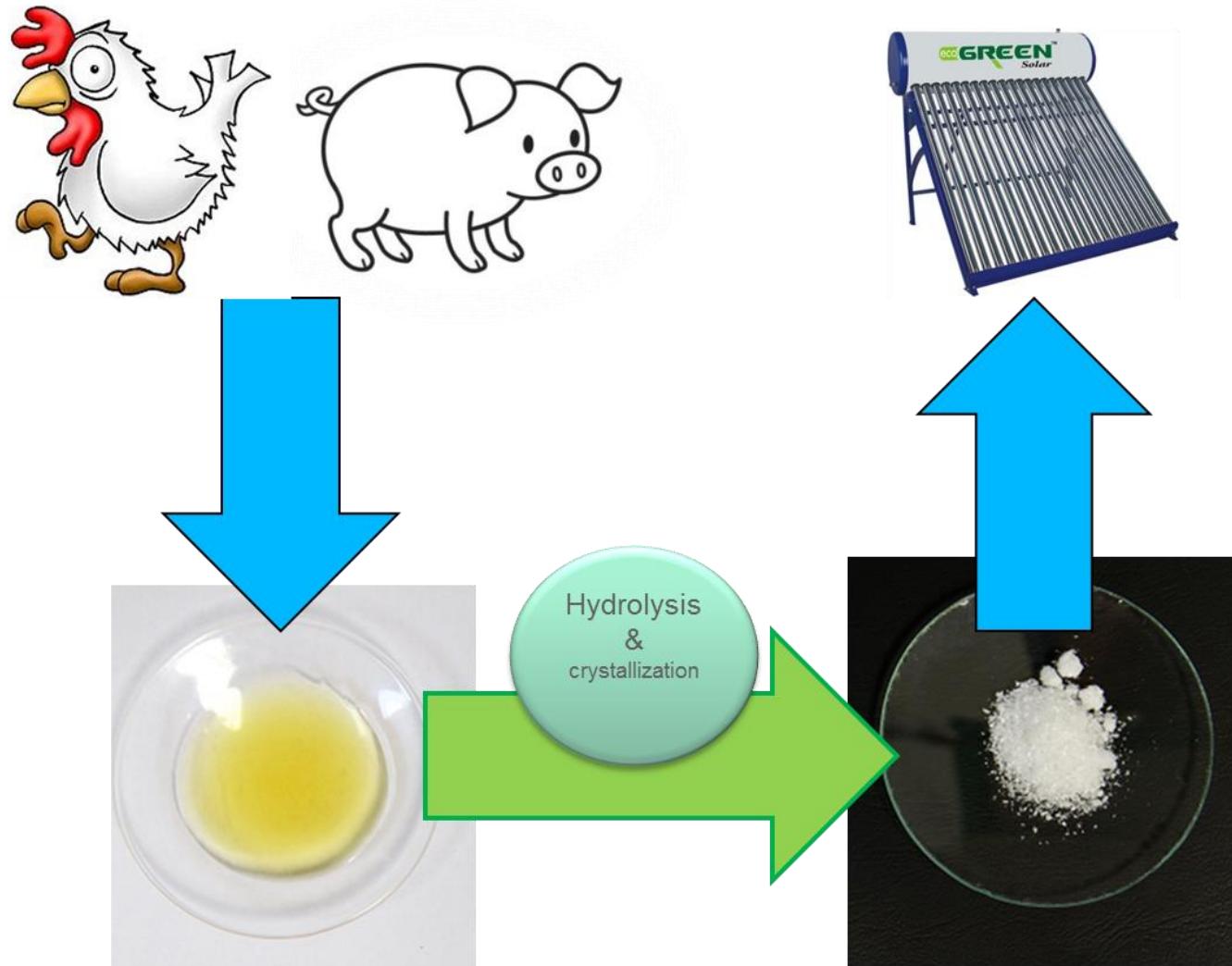
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<https://wattsupwiththat.files.wordpress.com/2011/12/wuwt-topsy-turvey.jpg>





<http://www.dba.udl.cat/>



## Acetat de cel·lulosa



<http://www.solvay.com/en/markets-and-products/featured-products/cellulose-acetate.html>





18 C&EN | CEN.ACS.ORG | FEBRUARY 20, 2017



<http://www.tribuneindia.com/2005/20010204/bz2.jpg>



<http://media.treehugger.com/assets/images/2011/10/prima-bottle-pla.jpeg>

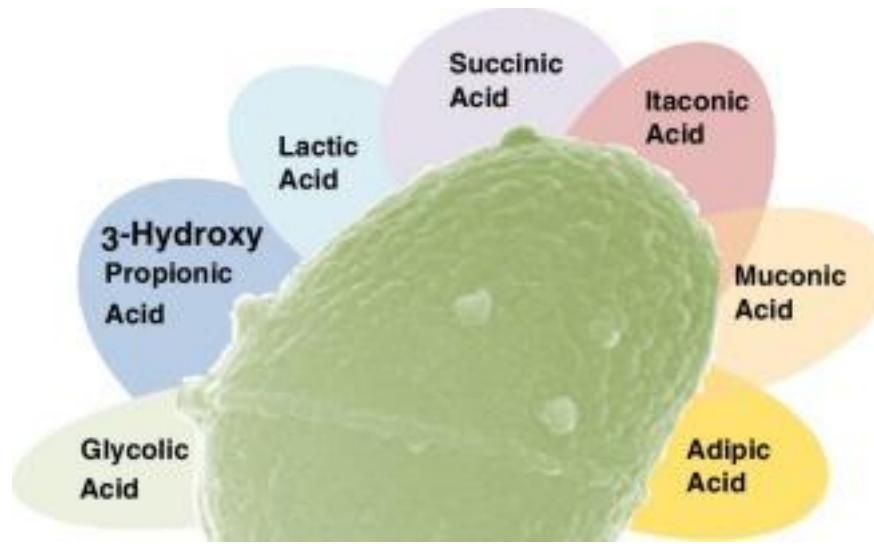


The North Face's Moon Parka, made with Spiber's synthetic spider thread, has experienced product launch delays.

NORTH FACE

FEBRUARY 20, 2017 | CEN.ACS.ORG | C&EN 19





Judith Becker, Anna Lange, Jonathan Fabarius, Christoph Wittmann

### Top value platform chemicals: bio-based production of organic acids

Current Opinion in Biotechnology, Volume 36, 2015, 168–175

<http://dx.doi.org/10.1016/j.copbio.2015.08.022>



## BIOBASED CHEMICALS

## Avantium eyes \$100 million IPO

Avantium, a 2000 spin-off from Shell with technologies for converting plant sugars into biochemicals and polymers, says it will make an initial public offering of shares on two European stock exchanges by the end of March. The firm hopes to raise a little more than \$100 million.

It is an unusual move. Biobased chemical companies have shied away from stock offerings in recent years because biomaterial prices have been suppressed by the low price of crude oil.

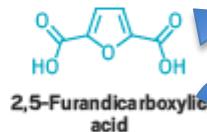
Avantium says it will invest up to \$80 million of the money it raises in its Symvion joint venture with BASF. The venture plans a 50,000-metric-ton-per-year plant for 2,5-furandicarboxylic acid, a sugar-derived intermediate for recyclable polyesters such as polyethylene furanoate (PEF).

The facility will be located at BASF's site in Antwerp, Belgium. BASF will put up the rest of the money for the plant, which is expected to cost up to about \$300 million.

Construction of the plant will create global interest from big companies that are seeking biobased materials, Avantium says. The firm already has collaborations with Coca-Cola and Danone to develop PEF as a biobased alternative to polyethylene terephthalate in beverage bottles.

Most of the rest of the IPO proceeds will be used to build pilot plants for making ethylene glycol from glucose and generating high-purity glucose from nonfood biomass.

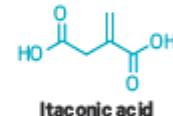
Separately, Avantium has teamed up with Akzo Nobel and other partners to develop a wood-to-chemicals biorefinery in the Netherlands.—ALEX SCOTT



## BIOBASED MATERIALS

### ► Partners to develop itaconic polymers

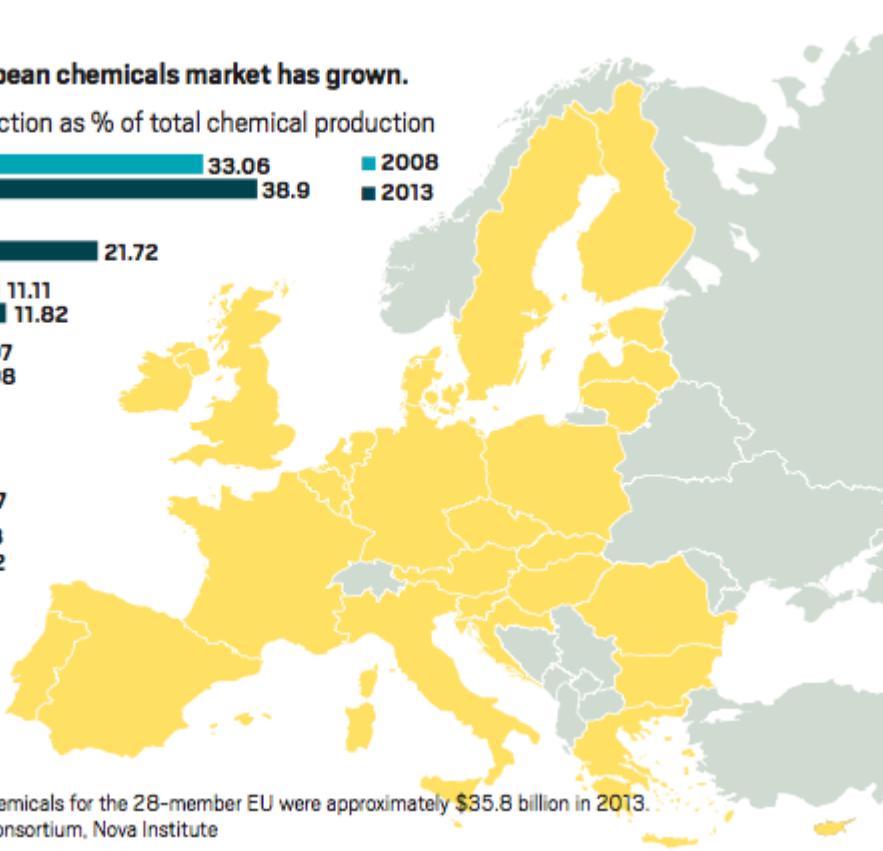
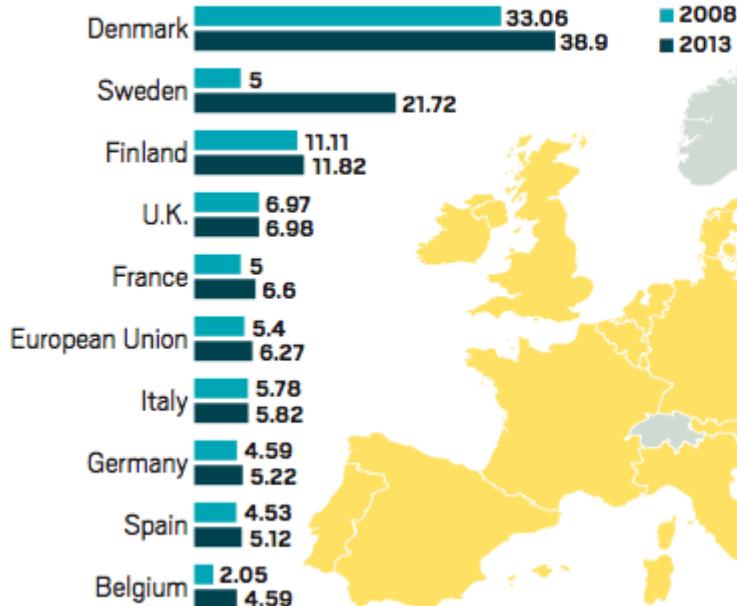
Itaconix, a U.S. subsidiary of the U.K.-based polymer developer Revolymer, is working with two specialty chemical companies to develop polymers based on fermentation-derived itaconic acid. With Croda, Itaconix will advance the polymer Zinador 22L as an odor-removing additive for household, municipal, animal, and industrial applications. With Akzo Nobel, Itaconix will work on biobased polymers for water quality, cleaning, and hygiene uses. Akzo-



## More bio

Biobased share of European chemicals market has grown.

Biobased chemical production as % of total chemical production



Note: Total sales of biobased chemicals for the 28-member EU were approximately \$35.8 billion in 2013.

Sources: Biobased Industries Consortium, Nova Institute

## CHEMICAL & ENGINEERING NEWS

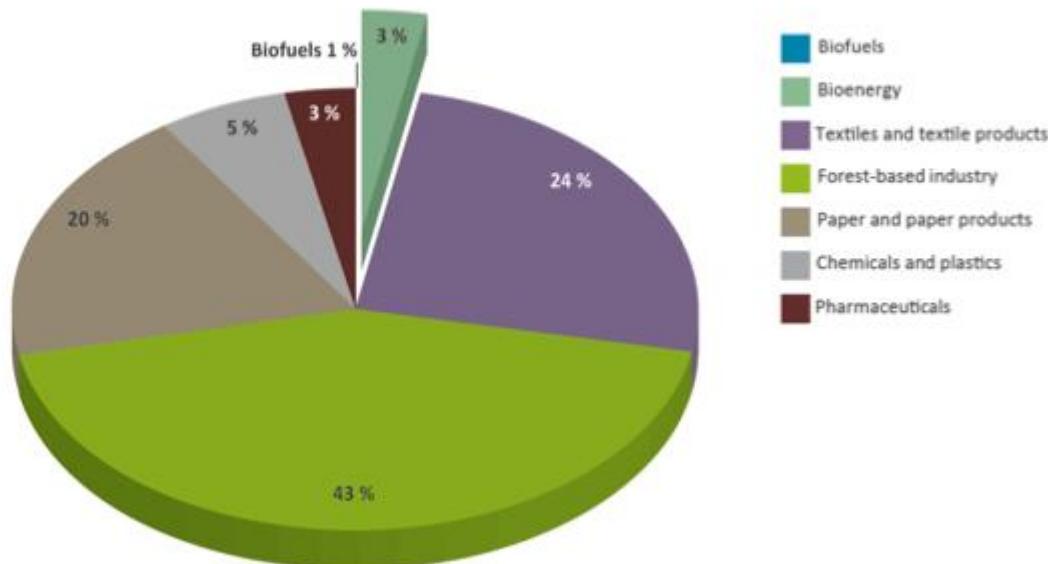
MAY 9, 2016



## Employment in the EU “biobased industries”



Total: 3.2 million



\*excluding Agriculture, Forestry, Fishery, Food, Beverages and Tobacco Products

Prepared by  Institute.eu | 2015

Dirk Carrez  
Executive Director



Info Day 2016



Commercial Biorefineries in Europe / Biorrefinerías comerciales en Europa

[https://www.google.com/maps/d/viewer?mid=1S5Wv2h\\_kCEvkG4XU1r8MurLF8uU&ll=53.67949...](https://www.google.com/maps/d/viewer?mid=1S5Wv2h_kCEvkG4XU1r8MurLF8uU&ll=53.67949...)

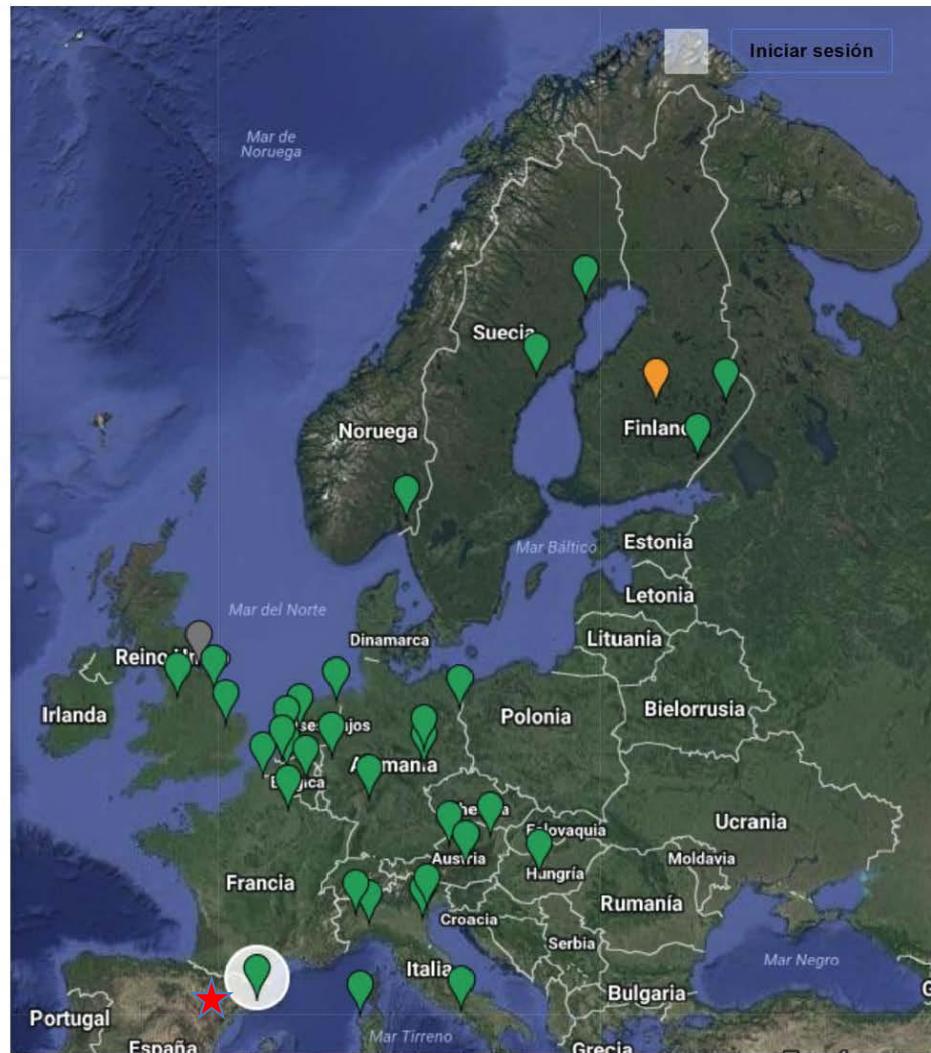
### Montmeló Succinic Acid Pl...

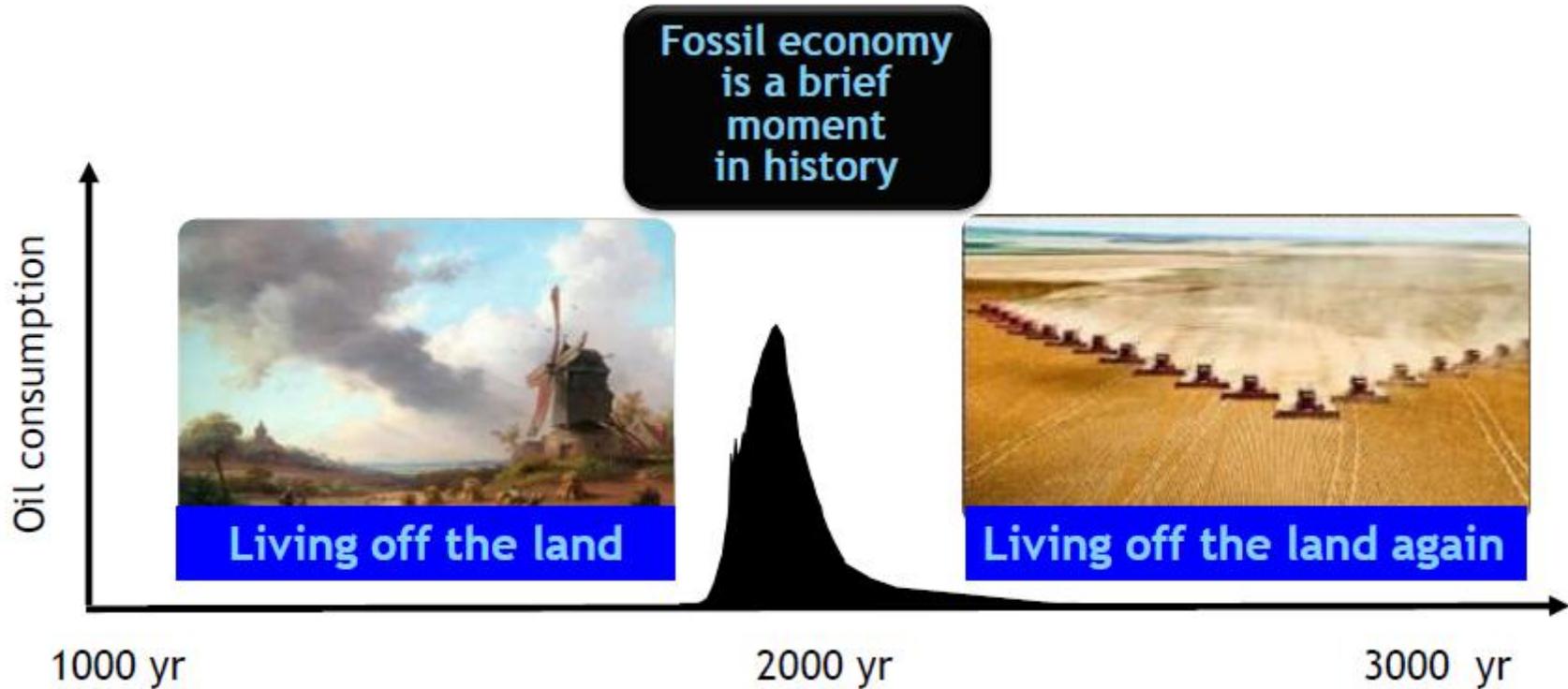
**nombre**

Montmeló Succinic Acid Plant

**descripción**

<http://biorrefineria.blogspot.com/2015/10/montmelo-succinic-acid-plant-biorrefineria.html>

[Detalles de Google Maps](#)**Carrer del Gran Vial, 19, 08160 Montmeló, Barcelona,****España****+34 935 68 63 00****[www.corbion.com](http://www.corbion.com)****1.0**[Ver en Google Maps](#)



Philippe MENGAL Info Day 21 April 2016

[http://t1.gstatic.com/images?q=tbn:miuBrZ-e7RhoAM:http://www.juntadeandalucia.es/medioambiente/clima\\_atmosfera/ozono/image001.png](http://t1.gstatic.com/images?q=tbn:miuBrZ-e7RhoAM:http://www.juntadeandalucia.es/medioambiente/clima_atmosfera/ozono/image001.png)



GRÀCIES

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